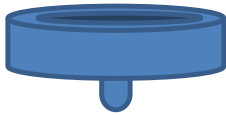
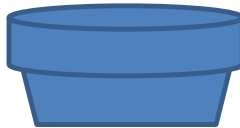




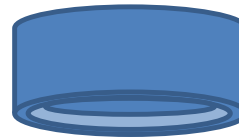
Die Order Detail Information



Base
This holds the Tin/Foil in place.

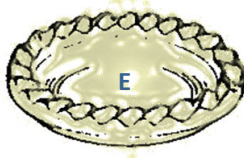
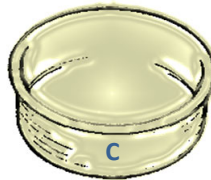


Blocking Die
The main die that presses the base and crimps the edge on open top products.



Lidder
A Lidding die is required for lidded products. Seals, Crimps and Trims.

2. Crimp Style



Standard Crimp Styles

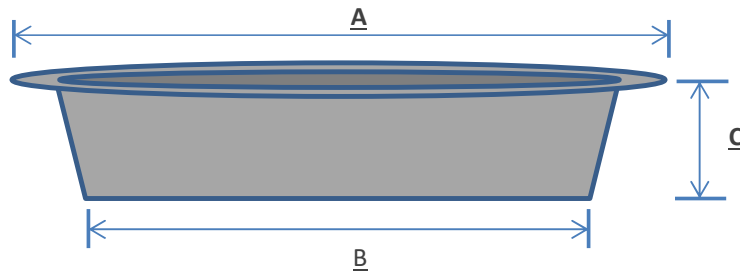
- Pie Crimp(A)
- Custard(B)
- Plain(C)
- Raw Edge(D)
- Rope(E)
- Marguerite(F)

Non - Standard Crimp Styles

- Non- Standard Crimp

Non - Standard Crimp Styles - Thumb Print, Finger & Thumb, Petal, Deep Thumb, Irregular Artisan.
Where a non-standard crimp is required a surcharge will apply. Images available upon request.

3. Dimensions



**Please State "mm" or "Inches"*

A -

B -

C -

Dimensions- These dimensions are viewed as approximate in order to produce an accurate quotation. A sample tin or foils will need to be supplied prior to production to ensure accuracy.

4. Additional Information

The die will be manufactured to exactly match your tin/foil. If you require something different please enter the information below.

Dies are also designed to produce a 3mm thickness of pastry as standard.

Crimp heights are at 3mm standard.

Cut Off Diameter(If different to dimension A) -

Crimp Height(Where non-standard) -

Sides Thickness(Where non-standard) -

Base Thickness(Where non-standard) -

Lid Thickness(Where non-standard) Where Applicable)-

Dome Height(Where non-standard) Where Applicable)-

5. Additional Requirements

- Air Release

This function helps prevent pastry from sticking to the blocking die. It also prevents foils from distorting through suction. It is recommended with all products in high production areas, with straight sided products it is deemed as a requirement..

- Electrically Heated

This function helps prevent pastry from sticking to the blocking die. A heating element is fitted to the die that is powered via a standard 13amp plug.

- Non-Stick Coating

Nickel Plated

- Base Ejection(Air)

Lifts container to make it easier for the operator to remove. Improving production.

- Base Ejection(Mechanical)

Lifts container to make it easier for the operator to remove. Improving production. Uses Springs.

- Knock off Springs(Supplied as standard in a 3 piece die set)

Assists in keeping foil in position throughout the pressing process.

6. Confirmation

Company Name. _____ Date

Print Name _____

Signed _____

John Hunt Dies are produced to millimeter accurate specifications and tested on site prior to dispatch, if when it arrives on site, it is not producing the desired results, in the first instance please contact us on 01204532798 for advice.

If all dimensions/information is not provided, we will use our experience and common sense to complete the manufacture of die equipment but cannot be held responsible if the end result is not exactly as required. The more information provided, the closer we can get to an ideal result.

****Please note: Sample tins or foils will need to be supplied prior to manufacture. Foils should be sent in numbers of at least 4, and should be packaged so that the foils will arrive in a good condition.****