



REVISION NUMBER						
CUSTOMER	DRAWING TITLE					
	GENERAL ASSEMBLY OF RACK LIFT					

WELDING NOTE
 STAINLESS STEEL MATERIAL UP TO AND INCLUDING 3mm THICK TO BE TIG WELDED AND MATERIALS OVER 3mm THICK ARE TO BE MIG WELDED UNLESS OTHERWISE STATED.
 REFER TO WELDING PROCEDURES FOR MORE DETAIL

REMOVE ALL BURRS AND SHARP EDGES	DRAWN	CHECKED	DATE
TOLERANCES : UNLESS OTHERWISE STATED	JPW		08-09-21
FABRICATIONS : +/- 2.0mm	DRAWING NUMBER		
MACHINING : +/- 0.2mm	BP4414-1		
SHEET METAL WORK : +/- 1.0mm AND +/- 1.0 DEG			
DRAWN THIRD ANGLE PROJECTION			