



REVISION NUMBER	REV1 15-07-19 JPW BASE FRAME WIDENED AND HANDLING ALTERED	REV2 16-07-19 JPW COLUMN LENGTH INCREASED AND TIPPING CHUTE ADDED			
CUSTOMER	DRAWING TITLE GENERAL ASSEMBLY				

WELDING NOTE
 STAINLESS STEEL MATERIAL UP TO AND INCLUDING 3mm THICK TO BE TIG WELDED AND MATERIALS OVER 3mm THICK ARE TO BE MIG WELDED UNLESS OTHERWISE STATED. REFER TO WELDING PROCEDURES FOR MORE DETAIL.

REMOVE ALL BURRS AND SHARP EDGES	DRAWN	CHECKED	DATE
TOLERANCES : UNLESS OTHERWISE STATED	JPW		01-07-19
FABRICATIONS : +/- 2.0mm	DRAWING NUMBER		
MACHINING : +/- 0.2mm	BP4278-1		
SHEET METAL WORK : +/- 1.0mm AND +/- 1.0 DEG	DRAWN THIRD ANGLE PROJECTION		